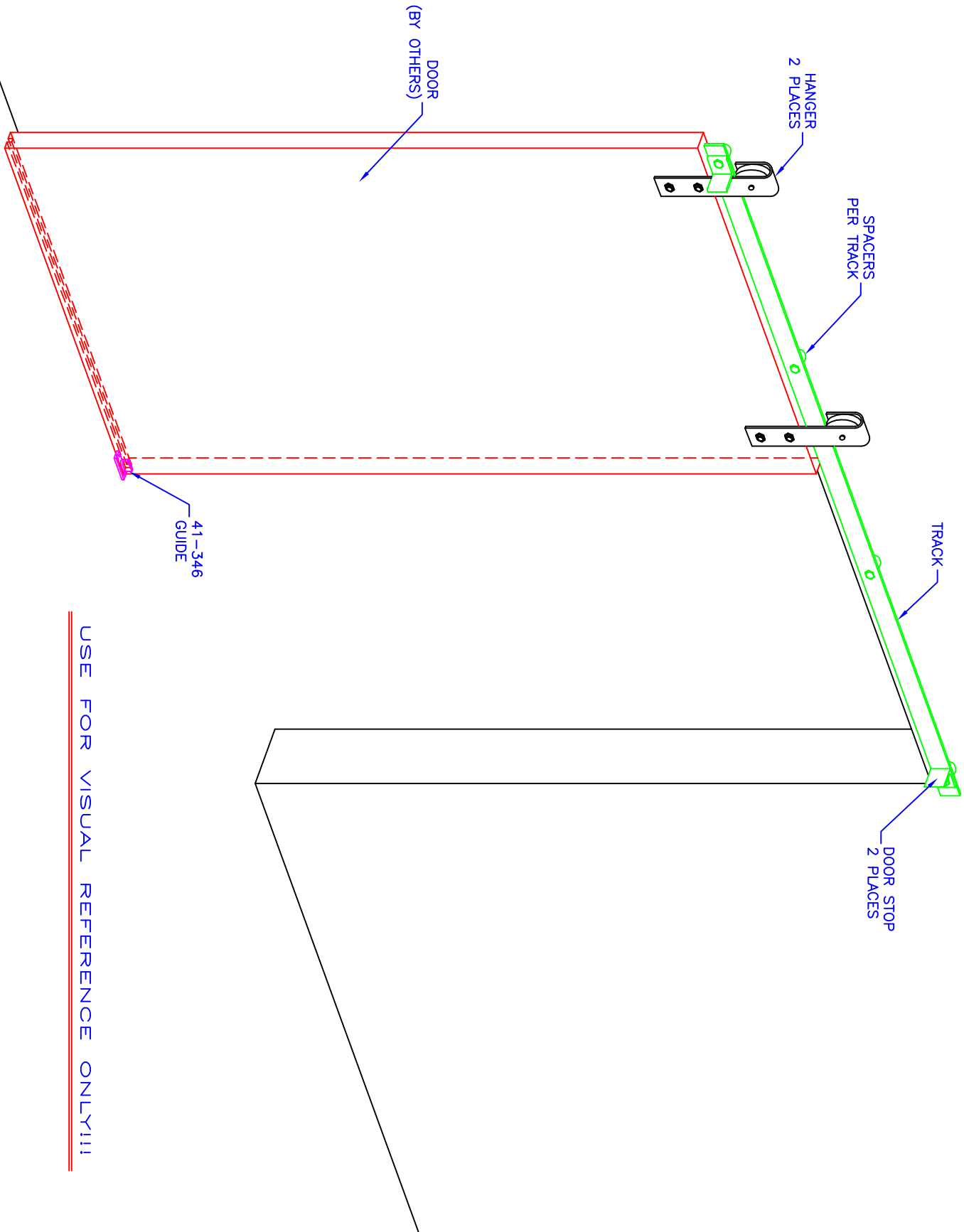


Flat Track Instructions

1. Open shipment and identify all parts per the packing slip & parts identification page (located below).
2. Review drawing #: ISOINST for overview of application before starting. This will help you visualize the installation.
3. Identify track header material (ex. wood, concrete, etc.) Leatherneck does not include track header fasteners. See your local hardware fastener retailer to help identify proper fastner size & type.
4. Track - To locate the horizontal centerline of the track use formula: $1\ 1/2" + \text{panel height} + \text{bottom floor spacing (based on optional guide if used)}$ = centerline of track from finish floor. Make sure track is level & centered to cover opening with panel once installation is complete. Most often track is center over opening jam. See drawing #: ISOINST
5. Door Stops - Locate and mount thru the first and last track mounting holes. See drawing #: INST or ISOINST
6. Spacers - Locate in between header wall and backside of track. The flange of the spacer will be against the header wall. See call out on drawing #: INST
7. Hanger - To locate strap see drawing #: INST and call out
8. Anti-jump Blocks - Fasteners are provided and along with the block will be located behind the door hangers on top of the door. Locate and pre-drill before door is hung. Anti-jump blockas to be installed after door is in place. See call out on drawing #: INST
9. Splice Plate (optional) - This is used when two pieces of track are being held together to form one length of track. See drawing #: SPLCINST
10. Floor Guide (optional) - There are many different types we provide, but we have drawings located below to show a couple of our most popular types. See drawing #'s: 41-346EX & 97-780D



USE FOR VISUAL REFERENCE ONLY!!!

Leatherneck Hardware, Inc.

1017 Bahls St. - Danville, IL 61832

THIS PRINT IS THE PROPERTY OF LEATHERNECK HARDWARE, INC. AND IS LOANED TO THE RECIPIENT SUBJECT TO RETURN UPON DEMAND. ALL CONTENTS HEREIN ARE CONFIDENTIAL AND MUST NOT BE COPIED OR SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT THE EXPRESS WRITTEN CONSENT OF LEATHERNECK HARDWARE, INC.

PART #:
—

CUSTOMER:
—

DESCRIPTION:
INSTRUCTION — FLAT TRACK KIT — ISOMETRIC VIEW

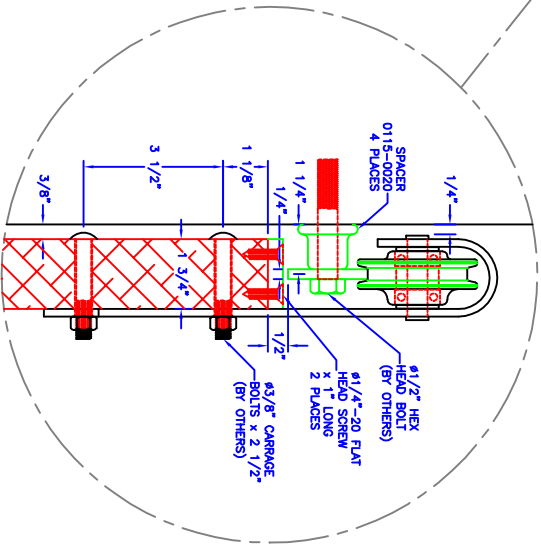
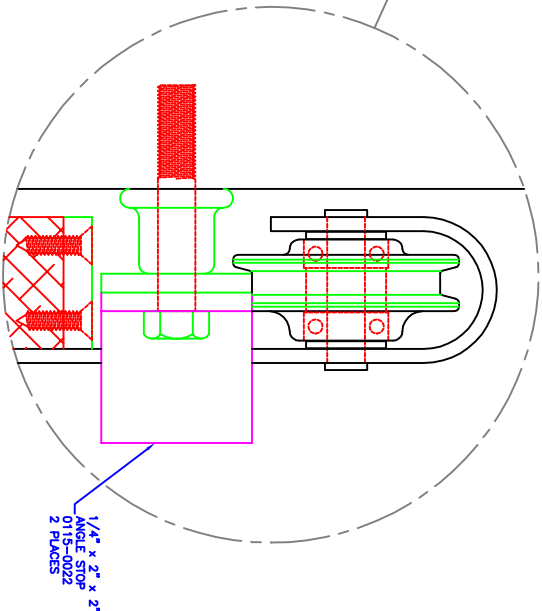
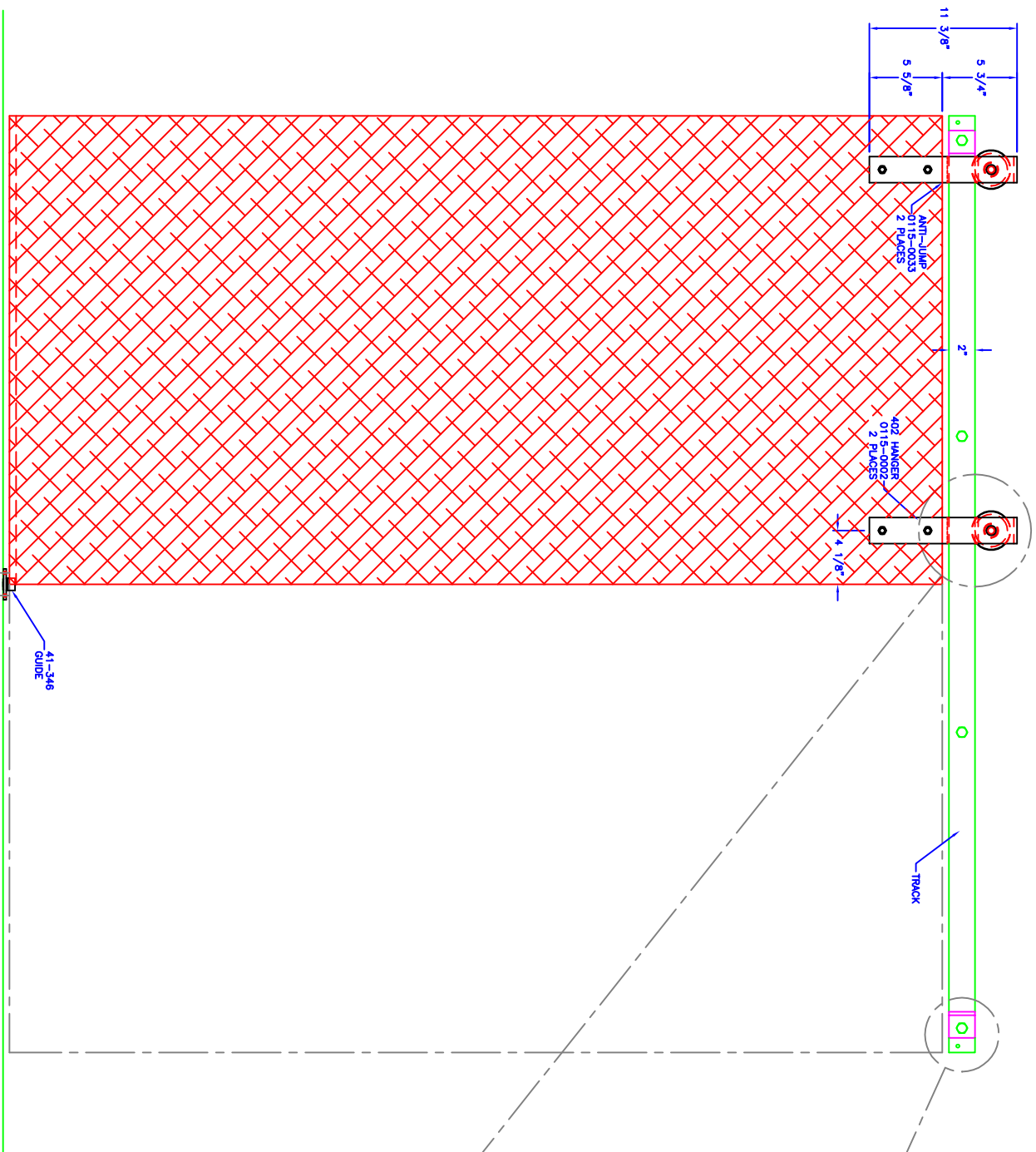
JOB #:
—

QUANTITY:
EACH

DRAWN BY:
MICHAEL H

DATE:
//

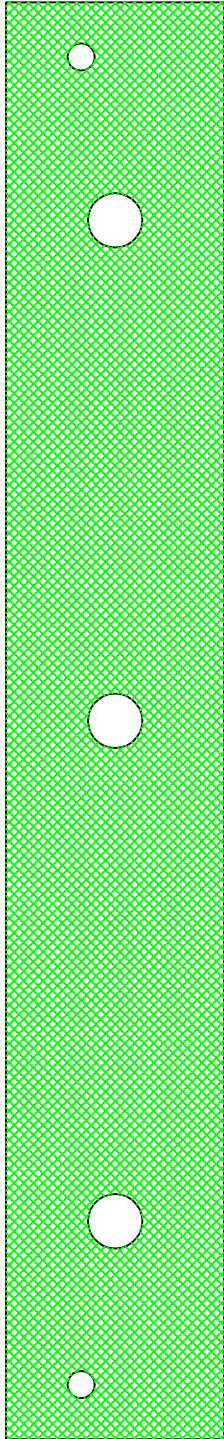
DRAWING #:
ISOINST



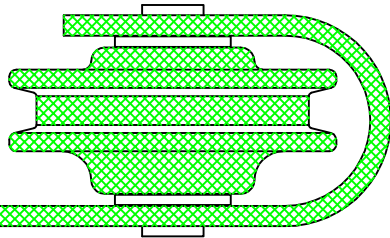
Leatherneck
Hardware, Inc.
1017 Bahls St. - Danville, IL 61832

THIS PRINT IS THE PROPERTY OF LEATHERNECK HARDWARE, INC. AND IS LOANED TO THE RECIPIENT SUBJECT TO RETURN UPON DEMAND. ALL CONTENTS HEREIN ARE CONFIDENTIAL AND MUST NOT BE COPIED OR SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT THE EXPRESS WRITTEN CONSENT OF LEATHERNECK HARDWARE, INC.

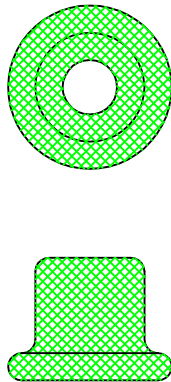
PART #:	CUSTOMER:	JOB #:	DRAWN BY:	DRAWING #:
-	-	-	MICHAEL H	INST
DESCRIPTION:	INSTRUCTION - FLAT TRACK KIT			
QUANTITY:	DATE:	EACH	//	



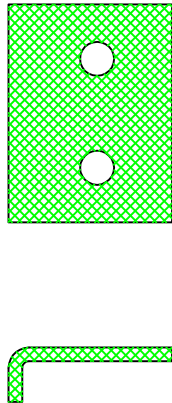
TRACK



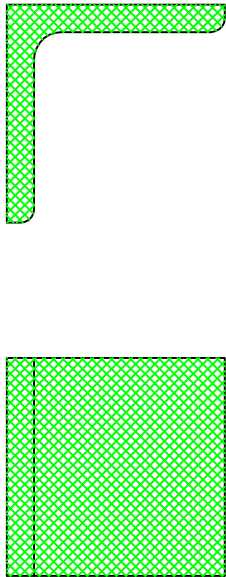
HANGER



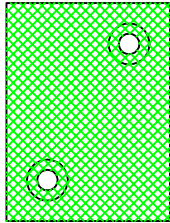
SPACER



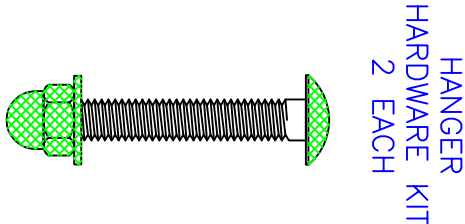
SPLICE PLATE



STOP

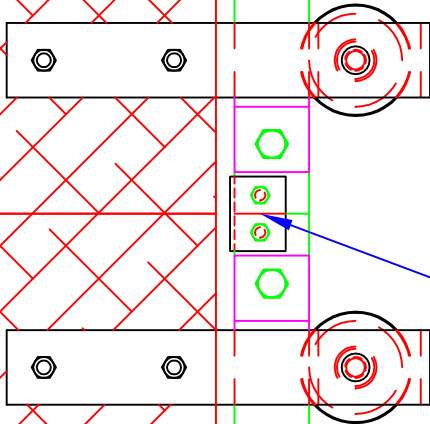


PLASTIC
ANTI-JUMP
BLOCK
(OPTIONAL)



HANGER
HARDWARE KIT
2 EACH

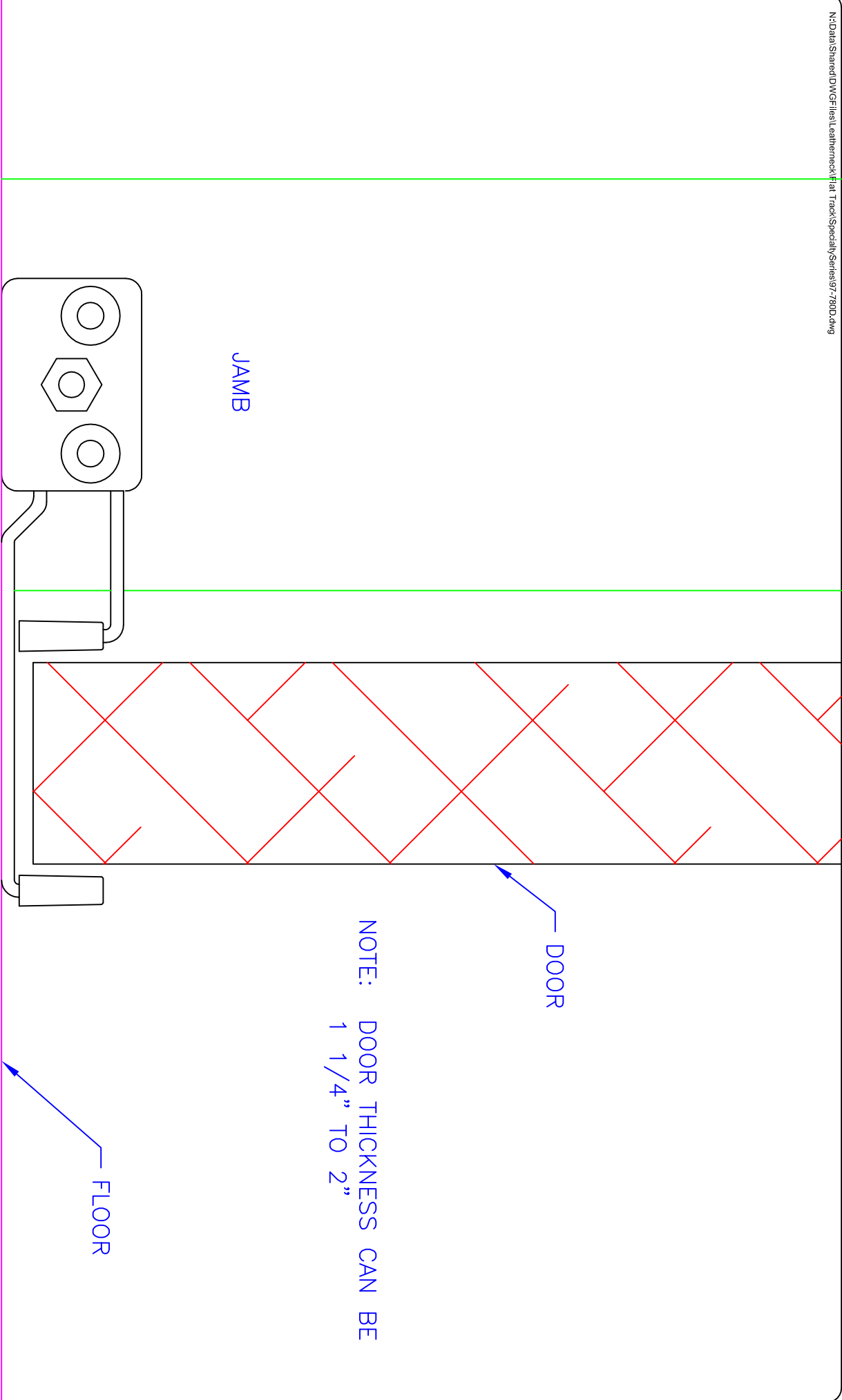
SPICE BRACKET
0115-0021



Leatherneck Hardware, Inc.
1017 Bahls St. - Danville, IL 61832

THIS PRINT IS THE PROPERTY OF LEATHERNECK HARDWARE, INC. AND IS LOANED TO THE RECIPIENT SUBJECT TO RETURN UPON DEMAND. ALL CONTENTS HEREIN ARE CONFIDENTIAL AND MUST NOT BE COPIED OR SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT THE EXPRESS WRITTEN CONSENT OF LEATHERNECK HARDWARE, INC.

PART #:	CUSTOMER:	JOB #:	DRAWN BY:	DRAWING #:
-	-	-	MICHAEL H	SPLCINST
DESCRIPTION: INSTRUCTIONS - SPLICER BRACKET		QUANTITY: SET	DATE: //	



JAMB

DOOR

FLOOR

NOTE: DOOR THICKNESS CAN BE
1 1/4" TO 2"

Leatherneck Hardware, Inc.
1017 Bahls St. - Danville, IL 61832

THIS PRINT IS THE PROPERTY OF LEATHERNECK HARDWARE, INC. AND IS LOANED TO THE RECIPIENT SUBJECT TO RETURN UPON DEMAND. ALL CONTENTS HEREIN ARE CONFIDENTIAL AND MUST NOT BE COPIED OR SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT THE EXPRESS WRITTEN CONSENT OF LEATHERNECK HARDWARE, INC.

PART NUMBER:
97-780

CUSTOMER:
-

JOB NUMBER:
-

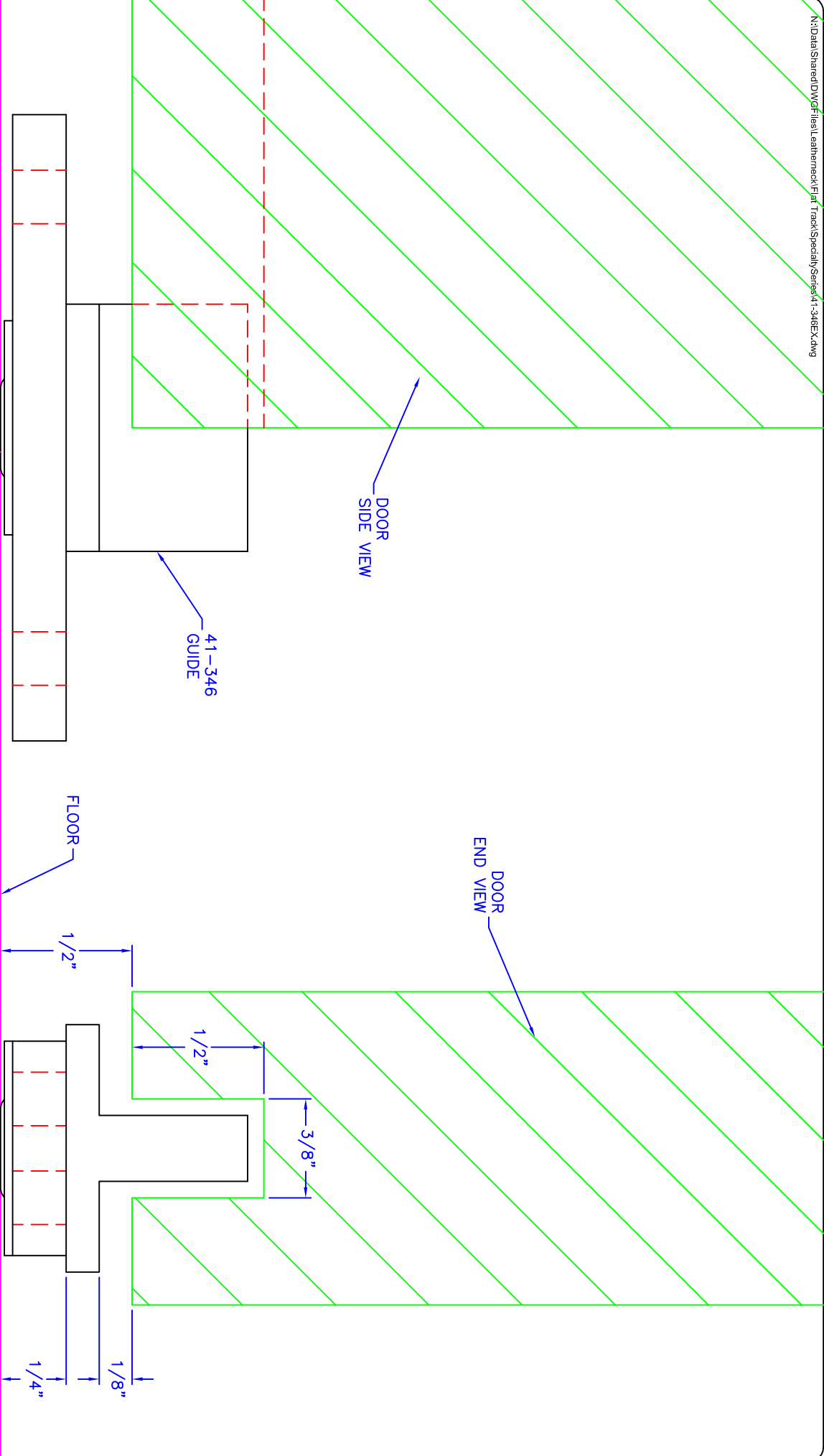
DRAWN BY:
MICHAEL H

DESCRIPTION:
SLIDING DOOR GUIDE ASSEMBLY REQUIRED

QUANTITY:
EACH

DATE:
//

DRAWING NUMBER:
97-780D



THIS PRINT IS THE PROPERTY OF LEATHERNECK HARDWARE, INC. AND IS LOANED TO THE RECIPIENT SUBJECT TO RETURN UPON DEMAND. ALL CONTENTS HEREIN ARE CONFIDENTIAL AND MUST NOT BE COPIED OR SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT THE EXPRESS WRITTEN CONSENT OF LEATHERNECK HARDWARE, INC.

DESCRIPTION:		JOB NUMBER:	DRAWN BY:	DRAWING NUMBER:
CHANNEL & GUIDE DOOR EXAMPLE		-	MICHAEL H	
CUSTOMER:	QUANTITY:	DATE:		
-	EACH	//		41-346EX